EFFICIENT AND COMPACT SOLUTIONS FOR WATER TREATMENT

From desalination to purification, the water & wastewater sector is complex and requires reliable solutions to ensure the uninterrupted flow of operations.

With a full portfolio of automation products, Bonfiglioli is able to offer efficient solutions for any kind of application in support of wastewater treatment plants. Easy maintenance, adaptability, compactness and high torque values are other fundamental features required for water and wastewater processes.

Perfect control of the drive speed, the water flow and pressure are key elements allowing us to supply our customers with energy saving solutions for the pumps, conveyors and filters typically used in this sector.

BONFIGLIOLI HAS ALL THE EXPERIENCE NEEDED TO SUPPORT THE FOLLOWING WATER TREATMENT PROCESSES:

- **Water Screening process**
  - Page 4 to 7

- **Wastewater & Sludge treatment**
  - Page 8 to 11

PRE-SALES & AFTER SALES SERVICES:

- **Pre-Sales support and co-engineering**
  (gears and bearings lifetime calculation according to required standards, load verifications etc.)

- **Tailored service and warranty plans**

- **Tailored solution as per Customer needs**
  (special output shaft design and auxilar devices like brakes, couplings etc.)

DISCOVER ALL PROCESSES OF THE WATER & WASTEWATER INDUSTRY:

- Water-Gate
  - Flap Gate
  - Flum Gate
  - Roller Gate
- Trash Rake
  - Rack and pinion Trash Rake
  - Chain Trash Rake
  - Cable Trash Rake
- Band Screener
- Debris Filter
- Thickener & Clarifier
- Anaerobic Digester
- Screw Press
- Aerator
  - Vertical low speed Aerator
  - Paddle Aerator
EXAMPLES OF SOLUTIONS WE OFFER
WATER SCREENING PROCESS

Debris Filter

Band Screener
Water-Gate
- Flap Gate
- Flum Gate
- Roller Gate

Trash Rake
- Rack and pinion Trash Rake
- Chain Trash Rake
- Cable Trash Rake
EXAMPLES OF SOLUTIONS WE OFFER
WATER SCREENING PROCESS

Water Gate Solutions

3/A/3 - Planetary gearboxes combined with helical bevel geared motor

BENEFITS
• Also suitable for high torque application gates
• Easy to match the application’s required speed
• Easy installation even in tight spaces (simplified maintenance)
• Suitable for pinion/chain transmission

FEATURES
• Nominal Torque up to 1300 kNm
• Wide ratio range (300+combined)
• Modular design
• High radial load capability on output shaft

Trash Rake Solutions

A - Helical bevel geared motor

BENEFITS
• Effective use of space
• Easy maintenance
• Mounting flexibility

FEATURES
• Right angle layout
• Wide torque range
• Oil expansion tank (TBV)
• Several output options

BSR - Synchronous Reluctance Motors

BENEFITS
• High dynamics
• Reduced total cost of ownership (TCO)
• Reliability and Robustness
• Space savings

FEATURES
• Power range: 0.37 to 18.5 kW
• IE4 Efficiency class or High output
• Low rotor inertia
• Low heat dissipation
• High speed range: 0 to 4500 rpm (max)
• High torque at zero speed

Active Cube - Premium Inverter

BENEFITS
• Multi-drive synchronization & torque control
• Drive Control is highly customizable
• Extremely compact

FEATURES
• Power range: 0.25 to 400 kW (parallel connection: up to 1200 kW)
• Electric shaft with master/slave configuration (Systembus)
• Master & slave control & communication protocol
• PLC with integrated functionality
• Optional: Water cooling, IP 54 cabinet

GEARBOXES & GEARED MOTORS OPTIONS:
Motor anticondensate heaters and tropicalized windings, Protection Degree up to IP 56, C4 or C5 surface protection according to ISO 12944-2, Energy certified motors compliant to most MEPS (Minimum Efficiency Performance Standards), Fluoroelastomer and double lip seals.
**3/A - Planetary gearbox combined with Helical bevel geared motor**

**BENEFITS**
- High torque transmission and power output
- High level of flexibility in layout and mounting position
- Reliable operation with vertical installation
- Space-saving solution

**FEATURES**
- Backstop device
- Planetary and helical bevel gear technology
- Shaft mounting
- Rain Canopy

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**A - Helical bevel geared motor**

**BENEFITS**
- High layout and mounting position flexibility
- Easy installation
- Energy Saving
- Cost Effective

**FEATURES**
- Shaft mounting
- Torque arm
- High Efficiency
- Shrink disc shaft coupling

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**BSR - Synchronous Reluctance Motors**

**BENEFITS**
- High dynamics
- Reduced total cost of ownership (TCO)
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**Band Screener Solutions**

**Debris Filter Solutions**

**GEARBOXES & GEARED MOTORS OPTIONS:**
Motor anticondensate heaters and tropicalized windings, Protection Degree up to IP 56, C4 or C5 surface protection according to ISO 12944-2, Energy certified motors compliant to most MEPS (Minimum Efficiency Performance Standards), Fluoroelastomer and double lip seals.
EXAMPLES OF SOLUTIONS WE OFFER
WASTEWATER & SLUDGE TREATMENT

Thickener & Clarifier

Aerator
Vertical low speed Aerator
Paddle Aerator
Anaerobic Digester

Screw Press
EXAMPLES OF SOLUTIONS WE OFFER
WASTEWATER & SLUDGE TREATMENT

1. **Thickener & Clarifier Solutions**
   **300M** - Planetary gearbox and geared motor
   **BENEFITS**
   - Prevents system failures due to blade overloads
   - High shock load capacity
   - Compact
   - Extended lifetime & reliability
   - Torque control
   **FEATURES**
   - Integrated torque limiter (Combined solution with VF/W)
   - Increased bearing load capability
   - Integrated load cell
   - Modular design
   - Shock load up to 2,000,000 Nm
   - Oil expansion tank & oil level switch

2. **Anaerobic Digester Solutions**
   **F** - Shaft mounted geared motor
   **BENEFITS**
   - High flexibility
   - Reliable operation in tilted positions
   - Easy to match the required output speed
   - Safe operation in explosive environments
   - No external devices needed
   - No oil service required
   **FEATURES**
   - Non-standard mounting positions possible
   - High ratios availability
   - ATEX compliant product line (per Directive 2014/34/EU)
   - Integrated torque arm
   - Heater and tropicalized wiring
   - Anti-condensation drain
   - Small, lifetime-sealed units

**Active Cube** - Premium Inverter

   **FEATURES**
   - Power range: 0.25 to 400 kW (parallel connection: up to 1200 kW)
   - Electric shaft with master/slave configuration (Systembus)
   - Master & slave control & communication protocol
   - PLC with integrated functionality
   - Optional: Water cooling, IP 54 cabinet

**GEARBOXES & GEARED MOTORS OPTIONS:**
Motor anticondensate heaters and tropicalized windings, Protection Degree up to IP 56, C4 or CS surface protection according to ISO 12944-2, Energy certified motors compliant to most MEPS (Minimum Efficiency Performance Standards), Fluoroelastomer and double lip seals.
Screw Press Solutions

300M - Planetary gearbox and geared motor

**BENEFITS**
- Simple to match the required screw speed
- Easy to install
- High axial and radial load capacity
- High torque output
- Compact
- Highly flexible

**FEATURES**
- Wide Torque & Ratio Range
- Wide range of possible mounting configurations
- Wide range of accessories (shrink disk output flange...)
- High-performance output bearings
- Torque arm
- High torque density
- Modular: Ratio group set can be changed separately

Active Cube - Premium Inverter

**BENEFITS**
- Multi-drive synchronization & torque control
- Drive Control is highly customizable
- Extremely compact

**FEATURES**
- Power range: 0.25 to 400 kW (parallel connection: up to 1200 kW)
- Electric shaft with master/slave configuration (Systembus)
- Master & slave control & communication protocol
- PLC with integrated functionality
- Optional: Water cooling, IP 54 cabinet

Aeror Solutions

HDP - Heavy duty geared motor (Helical-Parallel)

**BENEFITS**
- Direct and reliable coupling with aerator impeller
- High power output
- Minimized oil contamination risk
- High reliability
- Long oil service interval

**FEATURES**
- Reinforced bearing and extended span on output shaft
- Wide range of cooling options
- Drywell
- Special breathers
- 14 gearbox sizes
- Modular design

GEARBOXES & GEARED MOTORS OPTIONS:
Motor anticondensate heaters and tropicalized windings, Protection Degree up to IP 56, C4 or C5 surface protection according to ISO 12944-2, Energy certified motors compliant to most MEPS (Minimum Efficiency Performance Standards), Fluoroelastomer and double lip seals.
COMPLETE SOLUTIONS FOR POWER TRANSMISSION AND AUTOMATION

**Gearboxes and geared Motors**

**Heavy duty parallel/right angle shaft geared motors - HDP/HDO Series**
Torque range: 5,000 to 210,000 Nm
Gear ratios: 5.6 to 500

**Planetary geared motors - 300 Series**
Torque range: 1,250 to 1,287,000 Nm
Gear ratios: 3.4 to 5 234

**Worm geared motors - W/VF Series**
Torque range: 13 to 7,100 Nm
Gear ratios: 7 to 10,000

**Helical geared motors - C Series**
Torque range: 45 to 12,000 Nm
Gear ratios: 2.6 to 1 481

**Bevel-helical geared motors - A Series**
Torque range: 100 to 14,000 Nm
Gear ratios: 5.4 to 1 715

**Shaft-mounted geared motors - F Series**
Torque range: 140 to 14,000 Nm
Gear ratios: 6.4 to 2 099

**Motors**

**Asynchronous IEC Motor - BN, BE, BX**
Asynchronous Compact Motors - MN, ME, MX
A complete range of AC motors, meeting worldwide MEPS (e.g. IE3)
Power range: 0.06 to 355 kW
Poles: from 2 to 8 and multiple poles

**Asynchronous motors - BN, BE, BX, M, ME, MX Series**
A complete range of AC motors, meeting worldwide MEPS (e.g. IE3)
Power range: 0.06 to 355 kW
Poles: from 2 to 8 and multiple poles

**Synchronous motors - BMD Series**
Stall Torque: 0.2 to 115 Nm
Rated speed: from 1,600 to 6,000 min⁻¹
Power supply: 230, 400 VAC

**Synchronous reluctance motor - BSR Series**
Two different versions for different requirements:
High efficiency IE4 and high output
IE4
Power range: 0.37 to 18.5 kW

**Synchronous motors - BMD, BCR Series**
Stall Torque: 0.2 to 115 Nm
Rated speed: from 1,600 to 6,000 min⁻¹
Power supply: 230, 400 VAC

**Synchronous motors with integrated drives - iBMD Series**
Stall Torque: 2.7 to 36 Nm
Rated speed: 3,000 min⁻¹
Power supply: 560 VDC

**Precision planetary servo geared motors - TQ, TQK, TQF, TR, MP, LC, LCK, SL, KR Series**
Torque range: up to 1,000 Nm
Gear ratios: up to 1,000
Backlash: lower than 2 and 15 arcmin
Inverters

Cabinet solution - Active Cube 8 IP 54
Power range: 200 to 1,200 kW
Voltage: 400 V, 525V, 690V

Premium inverter - Active Cube Series
200V: 0.25 to 9.2 kW
400V: 0.25 to 400 kW

Smart inverter - Agile Series
200V: 1 phase 0.12 to 3 kW / 3 phase 0.25 to 7.5 kW
400V: 0.25 to 11 kW

Compact inverter - S2U Series
200V: 0.2 – 2.2 kW

Servo inverter - ANG Series
200V: 1 or 3 phase 0.25 to 9.2 kW
400V: 0.25 to 400 kW

Premium inverter - Active Cube Series
200V: 0.25 to 9.2 kW
400V: 0.25 to 400 kW

Smart inverter - Agile Series
200V: 1 phase 0.12 to 3 kW / 3 phase 0.25 to 7.5 kW
400V: 0.25 to 11 kW

Human Machine Interfaces - BMI Series
2 Display sizes – 7” and 10”
True flat front panel, IP65
High resolution, 480x272 to 1024x600 pixels

HMI

Human Machine Interfaces - BMI Series
2 Display sizes – 7” and 10”
True flat front panel, IP65
High resolution, 480x272 to 1024x600 pixels
Bonfiglioli worldwide presence

Bonfiglioli is located in regions and countries around the world that enable us to provide faster sales and service to customers. We are around the world, and around the corner.
Bonfiglioli worldwide locations

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<th>Country</th>
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We have a relentless commitment to excellence, innovation and sustainability. Our team creates, distributes and services world-class power transmission and drive solutions to keep the world in motion.